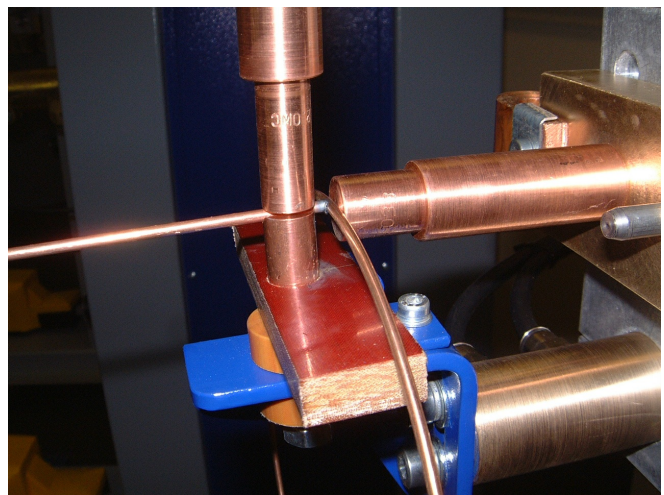

T Butt Welder

<http://www.whitelegg.com/product-search/t-butt-welder>

Ideal for the assembly of lampshades or shelving where a strong and clean T weld is required. Suitable for bench mounting.

- Pneumatically actuated
- Wire range 2-6 mm
- Foot pedal control
- Pulse weld control
- Burr free finish



<u>TECHNICAL DATA</u>		<u>TB1</u>	<u>TB2</u>	<u>TB3</u>
Power @ 50% duty cycle	kVA	15	25	35
Short circuit secondary current	kA	11.5	13.8	17.5

Max. sec. welding current	kA	9.2	11	14
Electrode force @ 6bar	daN	180	180	180
Secondary voltage	V	3.5	4.2	5.3
Supply 50Hz (2phase + earth)	V	400	400	400
Fuse rating (slow blow)	A	25	45	63
Water flow required	lt/min	4	4	4
Air pressure	bar	6	6	6
Throat gap	mm	60 - 130	60 - 130	60 - 130
Arm length	mm	275	275	275
Electrode stroke	mm	60	60	60
Dimensions L x W x H	mm	860 x 250 x 680		
Weight	kg	75	80	85